

1. A laminar product comprising an overlay and a base layer, the overlay including a fibrous web impregnated with a saturating resin, the base layer being a resilient resin layer or a felt or matted layer or wood layer.
2. The laminar product of claim 1 wherein the base layer is a resilient layer containing a vinyl resin.
3. The laminar product of claim 2 wherein the overlay is a cellulose web.
4. The laminar product of claim 3 wherein the saturating resin is a polyurethane, an acrylic, or a melamine formaldehyde resin.
5. The laminar product of claim 3 wherein the base layer includes a foamed polymeric layer and a felt or mat layer, wherein the foamed polymeric layer is interposed between the felt layer and the overlay.
6. The laminar product of claim 1 wherein the product further includes a print layer.
7. The laminar product of claim 6 wherein the print layer is interposed between the overlay and the balance of the laminate.
8. The laminar product of claim 7 wherein print layer is applied to the surface of the overlay adjacent the base layer.
9. The laminar product of claim 5 wherein the foamed layer is formed from a polyvinyl chloride plastisol.
10. The laminar product of claim 9 wherein the laminate further includes a print layer.
11. The laminar product of claim 10 wherein the print layer is interposed between the overlay and the remainder of the laminate.
12. The laminar product of claim 11 wherein print layer is applied to the surface of the overlay adjacent the base layer.

13. The laminar product of claim 4 wherein the saturating resin is a water soluble polyurethane.
14. The laminar product of claim 3 wherein the overlay includes a wear-resistant pigment.
15. The laminar product of claim 14 wherein the pigment is rounded quartz.
16. The laminar product of claim 14 wherein the pigment is fused alumina.
16. The laminar product of claim 1 wherein the fibers include alpha cellulose.
17. The laminar product of claim 1 wherein the overlay has a basis weight of about 17 to 30 lbs per 3,000 square feet.
18. The laminar product of claim 3 wherein the overlay inclusive of the wear-resistant pigment filler has a basis weight of about 20 to 47 lbs per 3,000 square feet.
19. The laminar product of claim 1 wherein the laminate is suitable for use as flooring.
20. An abrasion resistant laminate comprising a felt layer and an overlay overlying the felt layer, the overlay including a fiber web impregnated with a saturating resin.
21. The laminar product of claim 20 wherein the felt layer is formed from cellulosic fibers.
22. A laminar flooring product comprising a felt layer, a foamed layer of a vinyl resin, and an overlay, the overlay being a cellulose fiber web impregnated with a saturating resin.
23. The laminar product of claim 1 wherein the base layer is a composite of limestone and a vinyl resin.
24. A method for forming a wear layer on a vinyl base sheet which comprises:

impregnating a cellulose web with a wear-resistant resin,

drying or curing the resin, and bonding the impregnated web to the vinyl base sheet.